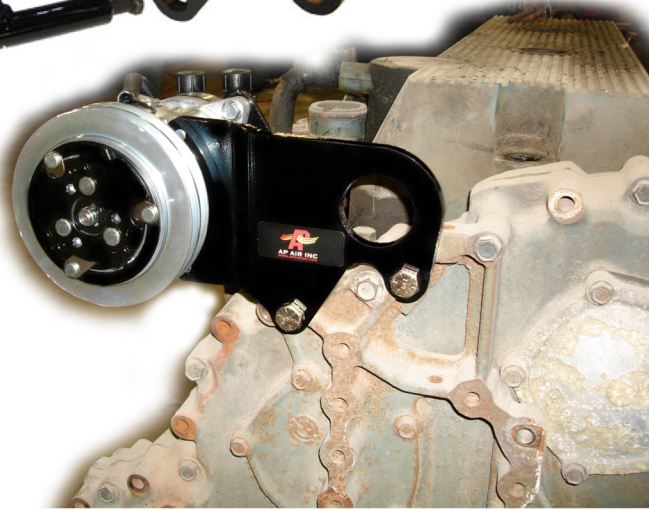


991-8009 YORK TO SANDEN CONVERSION KIT



Saves costly repairs on worn timing covers for Detroit 60 series engines.
Use with Sanden style ear mount compressors

Eliminates York compressor mount with casting # **23520826M** & converts to Sanden style mount relocated on upper timing cover. Allows for reuse of worn timing covers with OE # **23505876** and **23511982** on Detroit 60 Series Engines.

1. Remove OE compressor bracket.
(Drier & expansion device. Flush entire system with A/C Flush, install new drier & expansion device and any other components at this time.)
2. Remove front engine lift ring and timing cover to head support bracket. Save the bolts from these brackets. You will reuse the bolts when installing the new kit.
3. Repair worn holes in timing cover with silicon, bolts and washers.
4. Drain assembly oil from compressor and add 10-11 oz. of PAG or Ester oil for most systems. *(Check manufacturers recommended amounts.)*
5. Assemble compressor brackets and manifold. *(as shown in picture above)* Install kit on unit using bolts from lift ring & timing cover support bracket.
6. Attach hoses, belts, and vacuum down system for 1 hour. Recharge with recommended amount of R134.

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