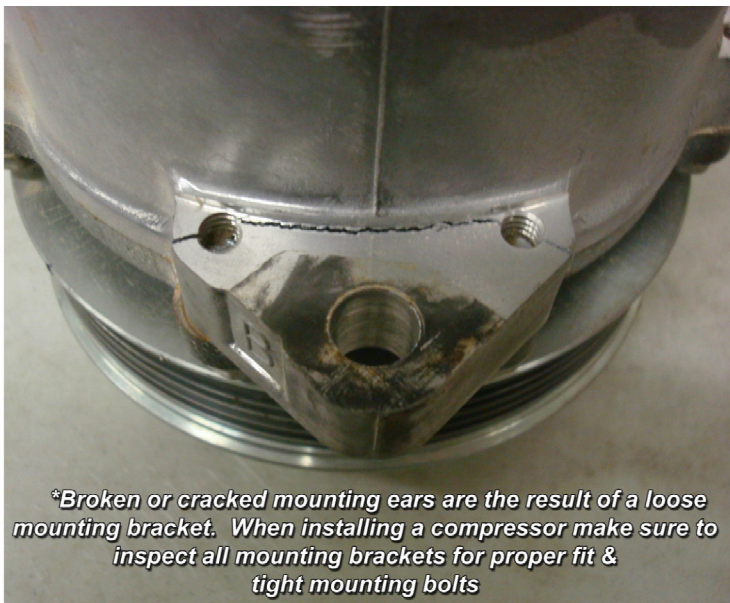


**Reed damage usually occurs from "slugging" of liquid refrigerant/oil. When charging with liquid refrigerant reed valves may be permanently deformed and/or broken.*



**Contamination in a/c system is result from lack of flushing or replacement of receiver drier/accumulator from initial compressor failure*



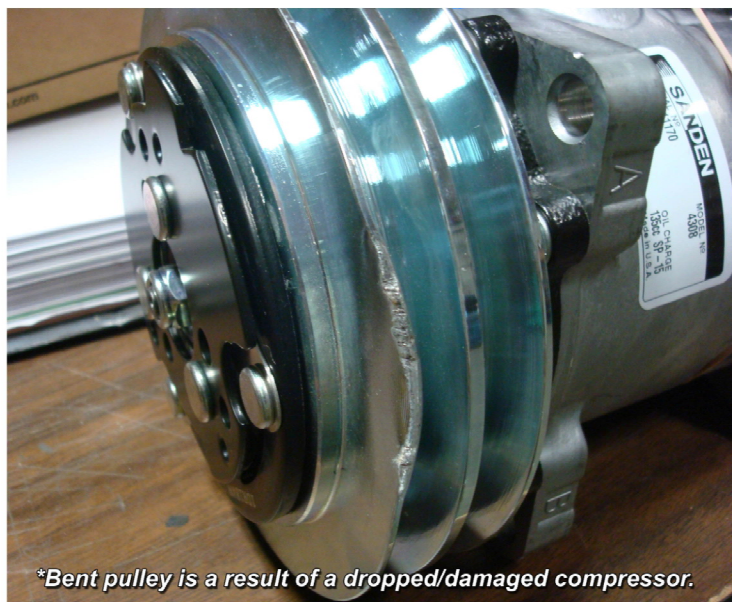
**Broken or cracked mounting ears are the result of a loose mounting bracket. When installing a compressor make sure to inspect all mounting brackets for proper fit & tight mounting bolts*



**Burnt clutches occur from slippage. This happens when insufficient voltage is supplied, high head pressure, faulty switches or lack of lubrication in the a/c system.*



**Stripped/damaged or broken threads due to over-tightening or cross thread.*



**Bent pulley is a result of a dropped/damaged compressor.*



AP AIR INC

Warrantable



AP AIR INC

Clear



Clear Green



Clear-Normal Operation.



Clear/Green-Normal Operation, Dye Present.

Non-Warrantable

Amber



Black



Yellow



Gray



Amber-Contaminated & acidic. Contains copper ions from coils in evaporator & condenser.



Black-Contaminated, oil has turned black due to presence of carbon sediment caused by severely acidic system & extreme high temperature.



Yellow-Moisture present in system.



Gray-failed component suspended in compressor oil.

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